

Stucco Velox

Code: 6332.153

ONE-PACK CONVENTIONAL FINISHING FILLER

- EASY TO SAND
- QUICK DRYING
- SUITABLE FOR ONE
- PACK SYSTEMS

CHARACTERISTICS

Stucco Velox is generally used for final smoothing as part of one-pack systems used on topsides and superstructure with a maximum thickness of one millimetre per coat. It should not be used in systems subject to continuous or intermittent immersion in water.

Application in thicknesses of more than one millimetre can cause cracking in one-pack systems used for topsides and superstructures. Stucco Velox can be painted over with alkyd undercoats and finishes such as Eurogel, Unigloss and Italia.

TECNICAL DATA

Curing mechanism:	thinner evaporation and chemical reaction
Specific weight:	1.95 ± 0,02 Kg/L
Solid By Volume:	43 %
Flash Point:	+39 °C
Appearance:	mat
Colour:	white
Packaging:	0,75 liters

SURFACE PREPARATION

The product can be applied to one-pack enamels or primers sanded with 80/120 grade abrasive paper. Where an old system is being touched up, degrease the surface before sanding.

APPLICATION

Apply by hand with a flexible spatula without adding thinners. Apply a uniform finishing layer up to a maximum thickness of 1 mm. Leave to dry for at least 24 hours before sanding with 120/180 grade abrasive paper.

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APPLICATION DATA

Drying time before use (20 °C): 24/36 hours
 Pot Life (20 °C):
 Application temp. min/ max: +5/+35 °C
 Hardener: /
 Mixing ratio by volume: /
 Mixing ratio by weight: /
 Thinner/Thinner for cleaning: 6470 for cleaning only
 Wet film thickness per coat: /
 Dry film thickness per coat: /
 Theoretical coverage per coat: /
 Minimum covering time (20 °C): 24* hours
 Maximum covering time (20 °C): /
 Number of coats: /

NOTES * time before sanding

SAFETY RULES

The use of goggles, masks, gloves and protective clothing is recommended. Before use read the sections 7-8 of the Safety Data Sheet (MSDS).
INSTRUCTIONS FOR THE SAFE BIOCIDAL PRODUCT DISPOSAL AND PACKAGING
 Empty packaging having contained biocidal products: empty packaging shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre.
 Packaging containing unused biocidal product: the unused product shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre, in this case it is forbidden to recycle packaging. Do not empty into drains and watercourses. The paint cans must not be stocked outside and must be stored at a temperature between 10 ° C and 35 ° C. Do not expose to the sun.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.