

Propeller Primer

Code: 6640.751

PRIMER FOR PROPELLERS, SHAFTS AND STERN-GEAR

- GOOD ADHESION
- EXCELLENT PROTECTION
- QUICK DRYING

CHARACTERISTICS

A one-pack primer for Propeller antifouling, based on synthetic resins, which adheres well to metal and alloys in general. Especially formulated to provide the adhesion of the antifouling Propeller, it can be used for all underwater metal parts which need to be protected against fouling such as propellers, shafts, flaps, etc. An improved primer which is quick drying, has good anticorrosion properties and is easy to use.

TECNICAL DATA

Curing mechanism:	thinner evaporation
Specific weight:	1,10 ± 0,02 Kg/L
Solid By Volume:	29 %
Flash Point:	+15 °C
Appearance:	mat
Colour:	light grey
Packaging:	0,25 litres

SURFACE PREPARATION

The surface must be carefully prepared to obtain maximum adhesion of the primer. Sand the metal with a coarse grit abrasive paper (80/100 grade) to roughen the surface.

Thoroughly degrease with Detersil and rinse with plenty of water. Do not use solvents or thinners as they are not suitable to completely clean the surface.

A light sanding is adequate (200/250 grade) for freshly painted surfaces.

APPLICATION

Stir thoroughly ensuring that no sediment remains on the bottom. It is recommended that this product be applied with a brush to an even thickness, wetting the surface until it is completely and evenly covered. The product is ready to use and does not require thinning. After painting clean tools with Thinner 6470.

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APPLICATION DATA

Drying time before use (20 °C):	24 hours
Pot Life (20 °C):	/
Application temp. min/ max:	+5/+35 °C
Hardener:	/
Mixing ratio by volume:	/
Mixing ratio by weight:	/
Thinner/Thinner for cleaning:	6470 for cleaning only
Wet film thickness per coat:	60/80 µ
Dry film thickness per coat:	15/20 µ
Theoretical coverage per coat:	19,0 - 14,5 m ² /L
Minimum covering time (20 °C):	6 hours
Maximum covering time (20 °C):	12 hours
Number of coats:	1

NOTES

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and while it is drying. The use of goggles, masks, gloves, and protective clothing is recommended when sanding, in order to avoid inhaling the dust and during paint application. Always wet sand. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge. Before use read the sections 7-8 of the Safety Data Sheet (MSDS).

INSTRUCTIONS FOR THE SAFE BIOCIDAL PRODUCT DISPOSAL AND PACKAGING

Empty packaging having contained biocidal products: empty packaging shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre.

Packaging containing unused biocidal product: the unused product shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre, in this case it is forbidden to recycle packaging. Do not empty into drains and watercourses. The paint cans must not be stocked outside and must be stored at a temperature between 10 ° C and 35 ° C. Do not expose to the sun.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.